**FIG. 2**

REPLENISHMENT EXECUTION PROCESS:
INVENTORY MANAGEMENT SUB PROCESS

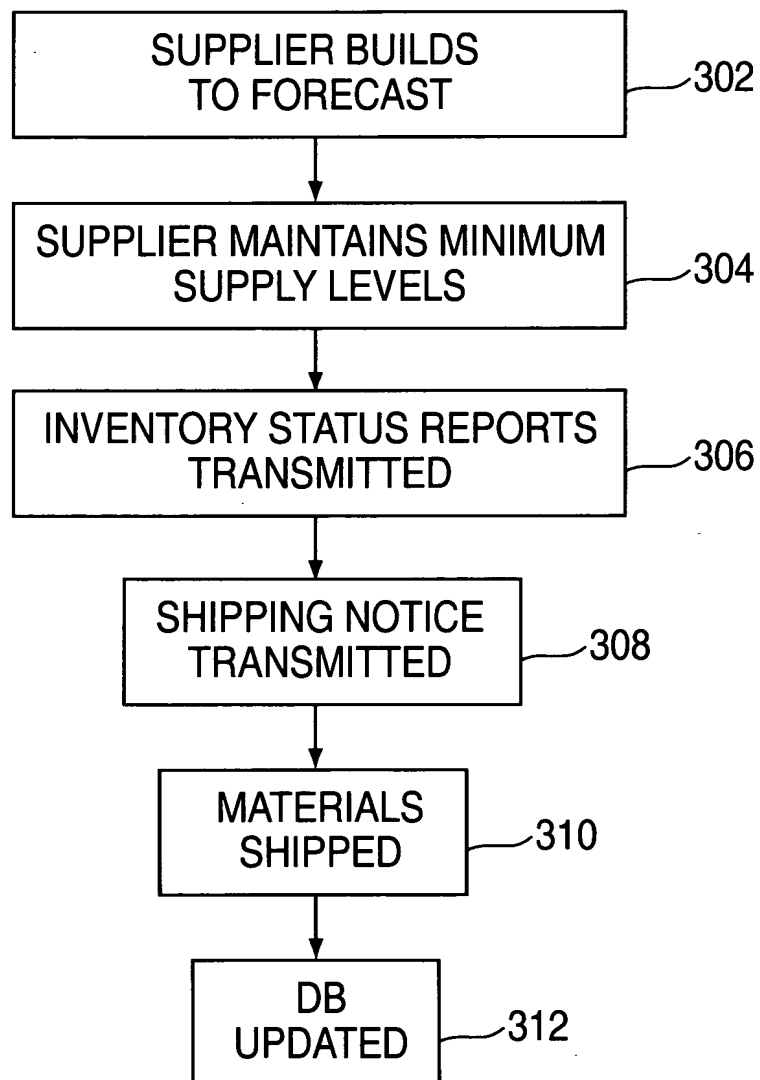


FIG. 3

REPLENISHMENT EXECUTION PROCESS:
"PULL" SUBPROCESS FLOW

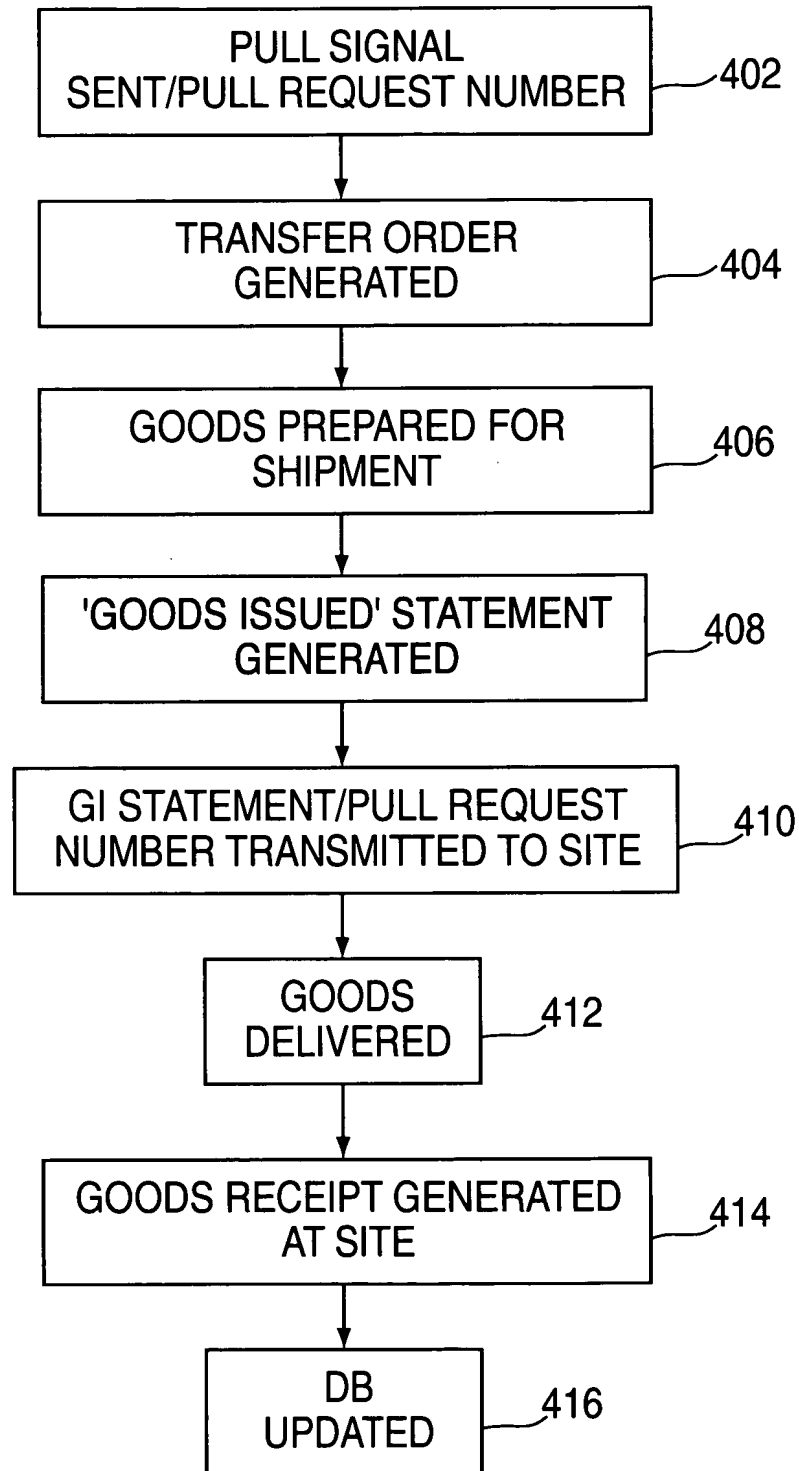


FIG. 4